

Explanation of the maintenance stages for the neoTower®

Please note that only one maintenance set per maintenance is required.

For all maintenance stages, the fluids must be ordered separately. They are not included.

- W1 = regular maintenance
- W2*1 = regular maintenance + caloric value heat exchanger
- W3*2 = regular maintenance + engine
- W4*2 = regular maintenance + generator
- W3/4*2 = regular maintenance + engine + generator

*1 According to findings, the operating hours indicated in the maintenance levels are average guide values and may deviate.

*2 According to findings, the operating hours indicated in the maintenance levels are average guide values and may deviate. If the caloric value heat exchanger needs to be replaced, it must be ordered separately.

**Maintenance stages
neoTower® 16.0 & 20.0**

Maintenance interval (OPHRS)	6.000
Operating hours	W-stage
6.000	W1
12.000	W1
18.000*1	W2*2
24.000	W1
30.000	W1
36.000*1	W3*3
42.000	W1
48.000	W1
54.000*1	W2*2
60.000	W1
66.000	W1
72.000*1	W3/4*3

*1 According to findings, the operating hours indicated in the maintenance levels are average guide values and may deviate.

*2 The maintenance stage may change depending on the findings.

*3 The maintenance stage may change depending on the findings. The caloric value heat exchanger is not part of the maintenance set and must be ordered separately.

General notes:

- In order to prevent damage to the plant - which can be caused by exceeding the maintenance intervals or maintenance levels - an automatic shutdown takes place when the maintenance has been exceeded by 200 operating hours.
- When the last maintenance level is reached, the cycle starts again from the beginning.